Hays, KS 67601 785-735-2651 Smith Center, KS 66967 785-282-6861 Colby, KS 67701 785-462-2412 620-564-2255 Ellinwood, KS 67526 Salina, KS 67401 785-825-8177 Hillsboro, KS 67063 620-947-3182



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## SERVICE PRELIMINARY

STK#/FLEET#

HRS PIN/EIN WARRANTY DATE

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A016068

SPRAYER 1300B

4800 AGCA1300PGNSL1119

SEGMENT# 1 S 877 N/A REPAIR ENGINE MISS

05/08/25 05/13/25 10/28/25

## CORRECTION:

SPRAYER CAME IN FOR INJECTOR HARNESS CODE. COOLANT WAS DRAINED ONLY TO FIND 2.5 GALLONS IN THE SYSTEM. DIPSTICK WAS PULLED OUT AND IT WAS WELL OVER FULL WITH A MIXTURE OF OIL AND COOLANT. HEAD GASKETS WERE FIRST EXPECTED TO BE BAD. CALLED CUSTOMER AND HE APPROVED TO TEAR INTO IT MORE. OIL WAS DRAINED FROM THE MACHINE. REMOVED THE HOOD, COVERS AND BRACKETS AND ALL PARTS SUROUNDING THE VALVE COVERS AND HEADS WERE TAKEN OFF AND SET ASIDE. VALVE COVERS WERE PULLED OFF TO FIND THE OIL/COOLANT SLUDGE EVERYWHERE. THE HEADS WERE THEN PULLED OFF. HEAD GASKETS WERE INSPECTED AND HAD NO VISIBLE DAMAGE OR ANY WAY OF LEAKING. CUSTOMER APROVED TO LOOK INTO IT MORE. OIL COOLER WAS REMOVED AND TESTED FINE DURING THE PRESSURE TEST. FRONT OF THE SPRAYER WAS JACKED UP TO MAKE ENOUGH ROOM TO GET THE OIL PAN OFF AND OUT. AFTER PULLING THE PAN THE MAIN AND ROD BEARINGS WERE CHECKED. ALL SHOWED SOME TYPE OF WEAR FROM HAVING POOR LUBRICATION. CUSTOMER APROVED THE ENGINE REBUILD. PISTONS AND RODS WERE REMOVED FROM THE ENGINE AND THE SLEEVES WERE PULLED. CYLINDER NUMBER 6 HAD A BAD SLEEVE O-RING WHICH WAS THE CAUSE OF ALL THE COOLANT IN THE OIL. THE REST OF THE PARTS ON THE BLOCK WERE PULLED OFF. LIFTERS WERE REMOVED TO GET A BETTER LOOK AT THE CAM TO INSPECT IT. CAMSHAFT WAS FINE. ENGINE WAS FLUSHED WITH SOLVENT TO GET THE SLUDGE OUT. ALL PARTS WERE ALSO THOUROUGHLY CLEANED AND INSPECTED. REBUILD KIT WAS

CONTINUED ON PAGE 02

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ORDERED. NEW SLEEVES WITH NEW 0-RINGS WERE INSTALLED FIRST



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4800 AGCA1300PGNSL1119

ONTO THE OLD PISTON RODS. NEW MAIN BEARINGS WERE SPUN IN. THE NEW PISTONS WERE INSTALLED INTO THE ENGINE BLOCK. NEW BEARINGS WERE INSTALLED ON THE CONNECTING RODS. NUMBER 6 PISTON HAD BROKEN RINGS. NEW RINGS WERE ORDERED AND THEN THE PISTON WAS PUT IN PLACE. ALL MAIN CAPS AND BEARING CAPS WERE

PROPERLY TORQUED DOWN. NEW OIL SUMP PUMP GASKETS WERE INSTALLED AND THE SUMP PUMP WAS CLEANED, INSPECTED AND PUT BACK ON THE MACHINE. OIL PAN GOT NEW GASKETS AND WAS INSTALLED AND TORQUED TO CORRECT SPECIFICATION. NEW HEADS WERE ALSO ORDERED FOR THE MACHINE. NEW HEAD GASKETS AND HEADS WERE INSTALLED AND PROPERLY TORQUED IN SEQUENCE. OLD INJECTORS WERE TESTED AND ALL TESTED FINE. INJECTORS WERE RE INSTALLED ALONG WITH NEW INJECTOR HARNESSES. EXHAUST MANIFOLD WAS REINSTALLED. OIL COOLER WAS REINSTALLED AS WELL. VALVE COVERS WERE INSTALLED WITH NEW GASKETS. INTAKE MANIFOLD WAS INSTALLED WITH A NEW GASKET, ALONG WITH THE INTAKE MANIFOLD. ALL PARTS ON TOP OF THE ENGINE WERE REINSTALLED. ENGINE HARNESS WAS PLUGGED BACK IN. COOLANT WAS TOPPED OFF TO THE CORRECT LEVEL AND MACHINE WAS FILLED WITH OIL. ENGINE WAS THEN STARTED UP. INJECTOR HARNESS CODE FOR BANK 1 INJECTOR 3 AND 4 WAS STILL PRESENT. COMPLETE NEW ENGINE HARNESS WAS INSTALLED AS IT DID HAVE A RUB SPOT IN IT AND IT ISN'T SUPPOSE TO BE SERVICED AS ALL WIRES ARE WHITE INSIDE THE LOOM. BUT CODE WAS STILL SHOWING UP AFTER THE REBUILD AND THE NEW HARNESS. TESTED WIRING AT ECM WAS ALSO DONE AND IT PASEED THE LOAD TESTS, TRIED A LOANER ECM AND FOUND THAT CODES WERE STILL PRESENT. COOLANT WAS DRAINED AGAIN. ICAC, DOC AND HOOD BRACKET WERE REMOVED TO GAIN ACCESS TO THE INJECTORS. INJECTOR LINES AND QUILL

CONTINUED ON PAGE 03

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SPRAYER

4800 AGCA1300PGNSL1119

1300B TUBES WERE REMOVED FOR NUMBER 3 AND 4 INJECTORS. 3 AND 4 INJECTORS WERE THEN SENT OFF AGAIN. NUMBER 4 INJECTOR HAD NO ELECTRICAL PROBLEMS BUT DIDNT ATOMIZE CORRECTLY. CUSTOMER APPROVED TO REPLACE ALL INJECTORS. ALL INJECTORS WERE REPLACED WITH REMAN INJECTORS AND QUILL TUBES. NEW INJECTORS WERE INSTALLED AND NEW QUILL TUBES WERE AS WELL. INJECTOR LINES WERE PUT BACK ON AND TIGHTENED UP. ICAC, DOC, AND HOOD BRACKET WERE MOUNTED BACK TO THE MACHINE MACHINE WAS FILLED WITH COOLANT AND CHECKED FOR LEAKS BEFORE STARTING. ONE SMALL LEAK WAS FOUND ON THE COOLANT LINES GOING TO THE HIGH-PRESSURE TURBO. NEW COPPER SEALING RINGS WERE USED AND LEAK STOPPED. INJECTORS WERE PROGRAMMED AND MACHINE WAS STARTED. CODE DID NOT SHOW UP. MACHINE WAS TAKEN OUTSIDE TO START THE BREAK IN PROCESS. MACHINE WAS HIGH IDLED FOR 15 MINIUTES THEN THE RPMS WERE INCREASED BY 1000 EVERY 15 MINIUTES UNTIL IT WAS FULL THROTTLE. MACHINE WAS ROAD TESTED MULTIPLE TIMES TO MAKE SURE NO LEAKS WOULD APPEAR. LINES FROM WATER PUMP AND THERMOSTAT TO THE HIGH-PRESSURE TURBO WERE IN POOR CONDITION. COOLANT WAS DRAINED AND THE LINES WERE REPLACED. MACHINE WAS FILLED BACK UP WITH COOLANT AND RAN MORE TO DOUBLE CHECK THERE WERE NO LEAKS. UNIT RAN WELL DURING TESTING. INSTALLED BACK ONTO THE MACHINE AND THEN MACHINE WAS WASHED

MACHINE. ACP0038680

GREY GASKT MAKR

8.34

1

8.34

RTV GREY SILICONE GASKET MAKER

UP AND RAN FOR MORE BREAK IN TIME AND CHECKING FOR ANY FURTHER LEAKAGE, NOTHING WAS FOUND AT THIS TIME..

THERE WAS ADDITIONAL PARTS LIKES TURBOS AND AIR COMRESSOR WERE SUPPLIED BY CRAIG AS HE HAD GOTTEN OFF OF PARTS

CONTINUED ON PAGE 04

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#### STK#/FLEET# HRS PIN/EIN WARRANTY DATE A016068 4800 SPRAYER AGCA1300PGNSL1119

130	00B			
	PART NUMBER 37464			
ACP0038740	THRDLCK 262 RED	1	32.01	32.01
	HI-STRENGTH THREADLOCKER 262 (RED) 3	6ML		
ACP0039720	ADHESIVE, 5oz	1	11.50	11.50
	BLACK WEATHERSTRIP ADHESIVE, 5 OZ.			
ACP0436270	OVERHAUL KIT	1 N	5905.84	5905.84
ACP0447130	INJECTOR-CORE	6-	230.00	1380.00-
ACP0447130CC	CORE	6	230.00	1380.00
ACP0649670	REPAIR KIT	1 N	157.58	157.58
ACW0403690	GASKET	1	7.15	7.15
ACW2110490	MANIFOLD GASKET	6	14.42	86.52
ACW3823720	GASKET, THERMOST	1	11.79	11.79
ACX3340990	HOSE-1.00IN ID	4	3.40	13.60
AG513689	3/8" EPDM HOSE	6	1.14	6.84
	3/8" 2-BRAID EPDM HOSE			
AG561215	#8 HOSE CLAMP	2	.68	1.36
AG561230	#20 HOSE CLAMP	4	.91	3.64
	13/16"-1-3/4			
AG561366	#6 HOSE CLAMP	3	1.78	5.34
	3/8" HOSE, NARROW BAND(5/16")			
CC8974	COOLANT-FC EG P	7	16.33	114.31
	GREEN PREMIX - GALLON			
DEF2.5GALP	FLUID-DEF2.5GAL	2	15.14	30.28
FRT	FREIGHT	4	27.50	110.00
P68267	2" COARSE DISC	5	3.78	18.90
SUBLETL	INSPECTION	1	460.00	460.00
V529801550	M8 BOLT	1	2.33	2.33
	M8 X 100MM HEX CAP SCREW GRD 8.8			
V602074522	HOSE CLIP	1	8.53	8.53
V836015156	THERMOSTAT	1	41.16	41.16
		CONT	INUED ON PAGE 05	

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V837073118		BOLT, DUAL BANJO	1 M	29.17		29.17
V837073686		SUPPORT	1 N	20.87		20.87
V837073721		PIPE CLAMP	2	44.68		89.36
V837079459		PISTON RING KIT	1 N	98.20		98.20
V837084141		HARNESS, ENG WIR	2	134.92		269.84
V837084392		ENG WIRE HARNES	1 N	526.08		526.08
V837084517		WATER PIPE	1	73.11		73.11
V837084518		WATER PIPE		76.25		76.25
V837084949		THERMOSTAT	1	59.03		59.03
	83 DGR CELCIT	JS (181.4 F)				
V837091436		FUEL FILTER KIT	1	106.00		106.00
V867073233		REMAN CYL HEAD	2 N	2016.74		4033.48
V867079827		REMAN INJECTOR	6 N	817.57		4905.42
Y705582		5/8" FL WASHER	1	1.51		1.51
103060		FUEL TREAT	1	14.89		14.89
	FUEL TREATMEN	T HOWES				
11186 15		ORING	9	.99		8.91
	3/4 I.D. 1/8	THICK ORING				
11186 17		O-RING	2	.65		1.30
	BUNA ORING					
11186 18		O-RING 15/16"ID	9	2.01		18.09
	O-RING BUNA-N	N 70				
303		3/8" NYLOCK		.76		1.52
	3/8"-16 GR 5	NYLON LOCKNUT				
400082X1		FLAT WASHER	3	1.57		4.71
51997		A/C O-RING	1	1.35		1.35
	A/C O-RING (C	GREEN NITRILE)				
52000		A/C O-RING	1	2.71		2.71
	A/C O-RING (C	GREEN NITRILE)				
564691D1		BELT, A/C & W/P	RETAIL	30.95		
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#### SERVICE PRELIMINARY STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS A016068 SPRAYER 4800 AGCA1300PGNSL1119 1300B 2 28.57 57.14 567588D1 PRIMARY A/FILTR 1 134.38 134.38 588347D1 BELT, FAN & ALT RETAIL 174.11 2 164.45 328.90 SERPENTINE BELT-SEVERE DUTY .90 632 3/8" HEX BOLT 2 1.80 3/8-16X1 G8 HEX BOLT 7041007 ZIP TIE, 15-1/4" 25 .64 16.00 CABLE TIE-15-1/4" 72437627 SECONDARY A/F 64.02 1 64.02 79016930 SPRAY, PENTRATIN 10.24 10.24 PENETRATING OIL SPRAY 79023090 CLEANER/BRAKE 15 7.91 118.65 790345980 15W-40 BULK QT 27 5.89 159.03 79036406 15W-40 OIL, QT 7.07 7.07 83462A M HEX BOLT .51 .51 M8-1 X 40 HEX BOLT 83473A M10 HEX BOLT 7 1.25 1.25 M10-1.5 X 30MM HEX BOLT 83474A HEX BOLT 1 .71 .71 M10-1.5X35 HEX BOLT 83488A M12 HEX HD BOLT 12 2.09 25.08 M12(1.75) X 40MM HEX HEAD BOLT GRD 8.8 867073233C CORE-CYL HEAD 2 -540.00 1080.00-867073233CC CORE, CYL HEAD RETAIL 680.00 2 540.00 1080.00 87511 M10 FLAT WASHER 1 .75 .75 87512 M12 FLAT WASHER 1 .86 .86 M12 FLAT WASHER 98690 M8 HEX NUT 1 .98 .98 CONTINUED ON PAGE 07

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 815 W Hwy 36
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 1280 S Country Club Dr
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 15 SE 90 Ave
 Ellinw

 144 W Farrelly Rd
 Salina

 603 N Ash St
 Hillsb

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### SERVICE PRELIMINARY STK#/FLEET# WARRANTY DATE HRS PIN/EIN HRS 4800 A016068 SPRAYER AGCA1300PGNSL1119 1300B M8(1.25) HEX NUT 98691 M10 HEX NUT RETAIL 1.25 9 1.24 11.13 M10(1.5) HEX NUT PARTS 17857.32 LABOR 16450.00 SUBLET 460.00 10360006 SEGMENT TOTAL ==> 34767.32 SEGMENT# 2 S 877 N/A 05/08/25 05/30/25 06/28/25 REPAIR HYDRALIC OIL LEAK ON HYDRO CORRECTION: MACHINE HAD A HYDRAULIC LEAK CUSTOMER WANTED FIXED. MACHINE WAS PARKED AND A LOAD WAS PUT ON THE DRIVE SYSTEM TO FIND THE LEAK. FITTING ON THE TOP OF THE HYDRO WAS LEAKING. THE LINE GOING TO THE FITTING WAS TAKEN OFF AND THE FITTING WAS UNTHREADED FROM THE HYDRO. THE O-RING WAS BAD ON THE OLD FITTING. A NEW O-RING WAS PUT ON THE FITTING AND THE LINE PUT BACK ON. MACHINE WAS RAN AND THE LEAK STOPPED. 52093 HYD O-RING 1.45 1 1.45 3/8 X 11/16-16 HYD FLAT FACE O-RING 79023090 CLEANER/BRAKE 7.91 31.64 93614 ORING 1 .93 .93 BUNA ORING PARTS 34.02 LABOR 350.00 10360006 SEGMENT TOTAL ==> 384.02

\*\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

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				sperson TDP

## SERVICE PRELIMINARY STK#/FLEET# WARRANTY DATE HRS HRS PIN/EIN A016068 SPRAYER 4800 AGCA1300PGNSL1119 1300B PARTS 17891.34 LABOR 16800.00 SUBLET 460.00 SHOP SUPPLIES 150.00 C0019746 AGCO PLUS 35301.34

I hereby authorize the repair work to be done as described on machine(s) named hereon. All repair parts are to be billed at your regular prices. I agree to pay cash for such repairs and labor on delivery of machine(s) or on terms satisfactory to you, and until paid in full, any unpaid balance shall constitute a lien on this machinery. I further agree to pay all court costs, attorney's fees and expenses on any unpaid balance collected through an attorney, and agree that you will not be held responsible for loss or damage to said machinery from fire, theft or other causes beyond your control.



Customer Signature